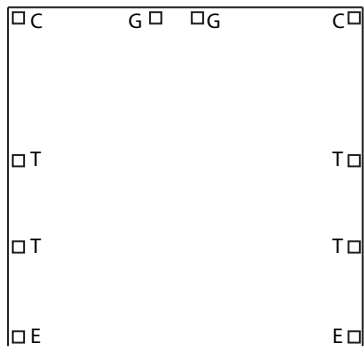


1) Mark the location of all End, Corner, Transition, and Gate Posts:



End Posts - where each fence line will terminate.

Corner Posts - where fence line takes a turn.

Transition Posts - where fence line takes a step, or a significant change in grade (see below for proper placement).

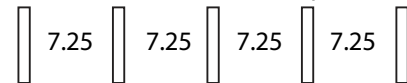
Gate Posts - where each gate hangs or latches.

2) Mark the location of the line posts between each of these posts.

Option 1: All posts are spaced maximum distance apart except for the last section. Start from the first post and mark the location of each line post (8' on center for Seclusions or 8' 1" on center for Horizons). The last one or two sections will be shorter if layout is not perfect.



Option 2: All posts are spaced evenly apart (not recommended for Horizons). Measure the distance between each of the posts in step one. Determine the number of sections needed by dividing this measurement by 8 and rounding up. Example: $29' / 8 = 3.625$ round up to 4 sections. $29' / 4 \text{ sect} = 7.25'$ between posts.



Transition Post Location: Post must be set at point of grade change.



Large Gap

Step Post Location: Post must be set on lower side of step for bottom rail to connect.



No post to connect to

Taller post needed (if necessary, extend by using heavy steel insert)